

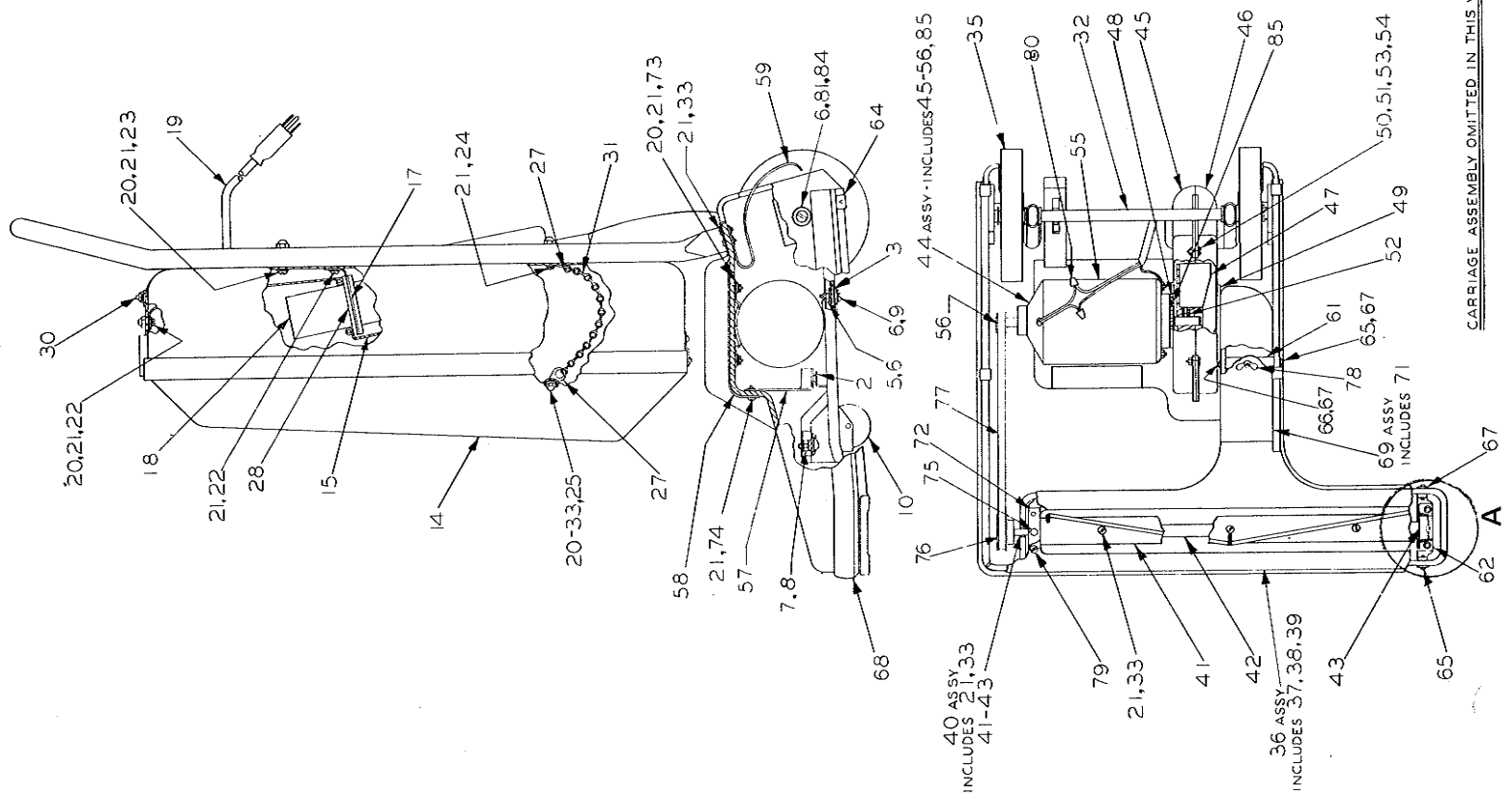
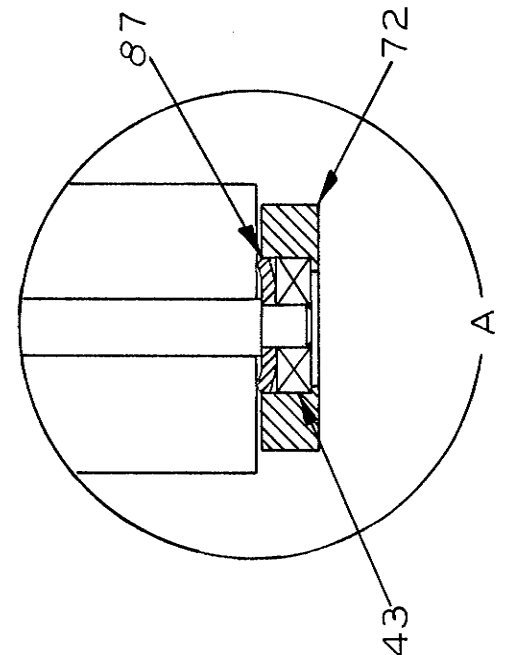
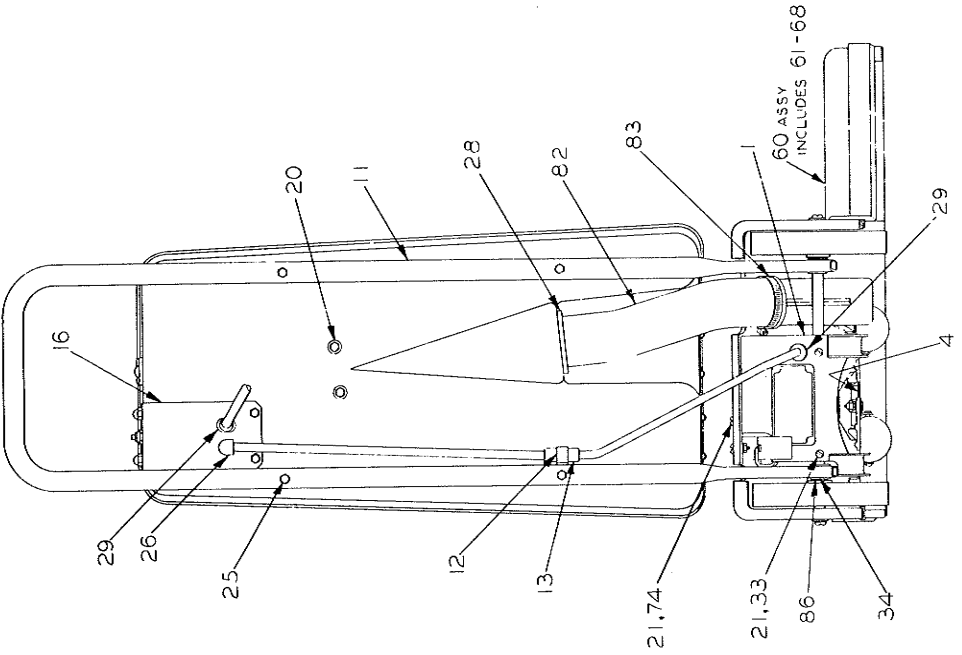


645 E. 7th ST., ST. PAUL, MINN. 55106 (612) 771-5581  
 TELEX NO. 29-7403

**PARTS BREAKDOWN**  
**MODEL CV - 18**  
**ASSY. NO. E21214**  
**SERIAL NO. 1493 & UP**

FORM 382-1081M  
 REVISED OCTOBER 9, 1981  
 E.E.O. EMPLOYER M/F

Assy No.	Part No.	Description	Per Assy	Assy No.	Part No.	Description	Per Assy
1	C21191	Assy - Bottom Plate	1	44	D21202	Assy - Motor & Turbine (Includes 45-56, 85)	1
2	C23620	Plate, Adjustment	1	45	C21096	Turbine Half	1
3	A21124	Spacer	1	46	C21097	Turbine Half	1
4	A21208	Decal	1	47	B21098	Fan	1
5	K4948	Nut, Flex-Loc	1	48	A21105	Gasket, Motor	1
6	K6306-4	Washer, Flat	4	49	A21108	Gasket, Turbine	1
7	K14881-5	Lockwasher	2	50	K2871-06	Flat Washer	10
8	K15741	Nut, Hex	2	51	K2964-06	Lockwasher	5
9	K15860-12	Screw, Pan Hd.	1	52	K3049-6	Screw, Set	2
10	K21176	Caster	2	53	K3069	Nut, Hex	5
11	D21185	Assy - Handle	1	54	K12716-8	Screw, Pan Hd.	5
12	A12493	Clamp, Cord	1	55	K21177	Motor, 1/2 H.P.	1
13	A12712	Tubing, Vinyl	1	56	K21179	Pulley, Motor	1
14	D21095	Case, Vacuum	1	57	B23619	Assy - Adjustment Bracket & Weld Nuts	1
15	C21101	Bag	1	58	C21988	Assy - Plate & Weld Screws	1
16	C21113	Plate, Switch	1	59	B22371	Assy - Spring & Weld Nuts	1
17	B21114	Bracket, Intake	1	60	C21993	Assy - Base & Bumper (Includes 61-68)	1
18	C21116	Tube, Intake	1	61	A23060	Assy - Bracket & Weld Screw	1
19	B21200	Cord, Power	1	62	B22380	Assy - Brush Bracket & Weld Nuts	2
20	K2871-10	Washer, Flat	14	64	A21211	Clip, Bumper	4
21	K2964-10	Lockwasher	29	65	K22335	Pop Rivets	10
22	K4770-6	Screw, Pan Hd.	6	66	K22358	Pop Rivets	2
23	K4770-20	Screw, Pan Hd.	3	67	A22366	Bearing Plate	6
24	K5025-22	Screw, Rd. Hd.	1	68	C22383	Bumper	1
25	K6012	Nut, Cap	11	69	B22373	Assy - Cover & Gasket (Includes 71)	1
26	K12713	Strain Reliever	1	71	B22903	Gasket, Cover (Not Shown)	1
27	K16852	Tab	2	72	B23617	Block, Bearing	2
28	K21168	Grommet	2	73	K10652	Nut, Hex	4
29	K21184	Strain Reliever	2	74	K4477-10	Screw, Pan Hd.	4
30	K21198	Switch, Circuit Breaker	1	75	K12583	Plug, Bearing	2
31	K22437	Chain	1	76	K21178	Pulley, Brush	1
32	C21107	Axle	1	77	K21180	Belt, Timing	1
33	K4770-8	Screw, Pan Hd.	11	78	K22375	Wing Nut	1
34	K15996	E-Ring	6	79	K22381-32	Screw, Flat Head	4
35	K21169	Wheel	2	80	K3088	Nut, Wire	2
36	C21195	Assy-Shoe & Gaskets (Includes 37)	1	81	K15860-16	Screw, Pan Hd.	2
37	B22903	Gasket Cover (Not Shown)	1	82	K21203-13	Hose, Vac	1
40	C23624	Assy - Brush & Shaft (Includes 41, 42, 43, 21, 33, 87)	1	83	K21205	Clamp, Hose	1
41	C21196	Assy-Brush Replacement Kit	1	84	K2964-14	Lockwasher	2
42	C21109	Shaft, Brush	1	85	K12512-8	Screw, Flat Hd.	4
43	K12461	Bearing	2	86	K4252	Wave Washer	2
				87	K23616	Slinger	2



CARRIAGE ASSEMBLY OMITTED IN THIS VIEW