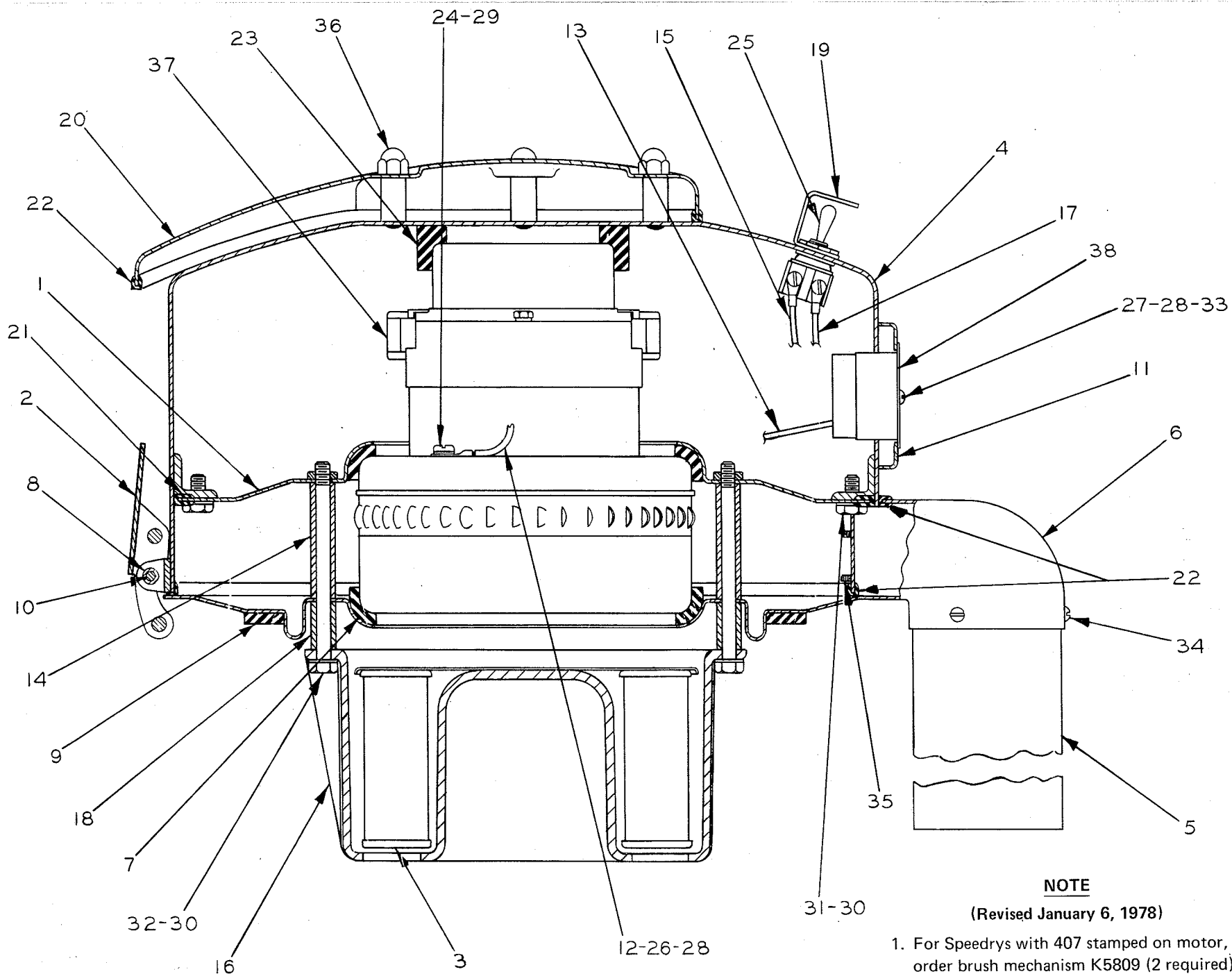




645 E. Seventh St. St. Paul, Minnesota 55106 - (612) 771-5581
Telex No. 29-7403

PARTS BREAKDOWN - V-24 BQ QUIET SPEEDRY HEAD ASSEMBLY

NO.	PART NO.	QTY.	DESCRIPTION	NO.	PART NO.	QTY.	DESCRIPTION
1	VM-9	1	Assy - Motor Support	20	C5072	1	Canopy
2	VM-116	3	Assy - Latch	21	A5081	1	Strip Gasket (Approx. 38½" Long)
3	VM-124	1	Assy - Float	22	A5082	1	Strip Gasket x 6'0" = 27" on Canopy = 39" on Shroud = 5½" on Elbow
4	C5080	1	Assy - Brackets & Shroud	23	B5960	1	Seal Air
5	C5093	1	Assy - Silencer Case	24	K5114-6	1	Machine Screw Pan Hd. 10-32x3/8
6	C5099	1	Assy - Motor Clamp Ring & Elbow	25	K2636	1	Switch
7	VM-10	2	Seat, Motor	26	K2728-5	2	Machine Screw Rd. Hd 6-32x5/16
8	VM-13	3	Spacer	27	K2728-12	2	Machine Screw 6-32x3/4
9	VM-16	1	Gasket Cover	28	K2964-6	4	Shakeproof Lockwasher
10	VM-47	3	Rivet, Latch	29	K2964-10	1	Shakeproof Lockwasher
11	VM-64	1	Spacer, Socket	30	K2964-14	8	Shakeproof Lockwasher
12	VM-65-5	1	Ground Wire 5" Lg.	31	K2998-4	4	Cap Screw Hex Hd ¼-20x ½" Lg.
13	VM-65-10	1	Ground Wire 10" Lg.	32	K2998-28	4	Cap Screw Hex Hd ¼-20x3½" Lg.
14	VM-82	4	Spacer, Motor Support	33	K3069	2	Hex Nut
15	VM-66	1	Switch Wire, Black	34	K3701-4	3	Tapping Screws
16	VM-100	1	Float Housing	35	K5113-4	4	Tapping Screws
17	VM-72	1	Switch Wire, White	36	K5154	4	Cap, Nut
18	VM-104	4	Spacer	37	K5952	1	Motor
19	VM-115	1	Switch Guard	38	K18504	1	Motor Base Plug



PARTS BREAKDOWN
V-24BQ COVER-D5094

NOTE

(Revised January 6, 1978)

1. For Speedrys with 407 stamped on motor, order brush mechanism K5809 (2 required).
2. For Speedrys with 757 stamped on motor, order brush mechanism K20689 (2 required).