



645 E. Seventh St. St. Paul, Minnesota 55106 — (612) 771-5581  
 Telex No. 29-7403

**PARTS BREAKDOWN  
 MODEL 518R  
 ASSY. NO. D21683**

FORM 328-11791  
 EFFECTIVE NOVEMBER 1, 1979  
 REVISED FEBRUARY 16, 1981  
 E.E.O. EMPLOYER M/F

Assy. No.	Part No.	Description	Per Assy.	Assy. No.	Part No.	Description	Per Assy.
1	B14933	Assy — Wand (Includes 2.3)	1	32	A20816	Decal, Logo	2
2	B14936	Tube, Wand	1	33	A21492	Plate Bearing	2
3	K14934	Bushing	1	34	B21503	Cord, Power	1
4	B22504	Assy — 25' Hose	1	35	A21527	Plate	1
7	K21976	Assy — Handle, Squeeze Valve	1	36	B22004	Decal, Speed Spray II	2
8	B21489	Assy — Handle & Weld Screws	1	37	K2871-10	Washer, Flat	2
9	C21680	Assy — Pump & Motor (Includes 10-25)	1	38	K2964-10	Washer, Flat	2
10	K14895	Clamp, Hose	2	39	K2964-14	Lockwasher	2
11	K15498	Elbow, Street	1	40	K4770-8	Screw, Pan Hd.	2
12	K14863	Adapter	1	41	K5035	Nut, Hex	2
13	A21677	Elbow, Street	1	42	K5619	Plate, Indicator	1
14	K14900	Washer, Filter	1	43	K14501	Nut, Hex	2
15	K15235	Nipple	1	44	K14864	Grommet	1
16	K15487	Socket, Quick Coupler	2	45	K14865	Strain Reliever	1
17	K15503	Adapter, G.H.T.	1	46	K14880-5	Flat Washer	2
18	A21521	Nipple	1	47	K14940-15	Tubing, Vinyl	1
19	K21493	Pump	1	48	K14940-60	Tubing, Vinyl	1
20	K21979	Siphon Injector	1	49	K14999	Plug, Quick Coupler	1
21	K21494	Motor, 1/2 H.P.	1	50	K15002	Mount, Shock	6
22	K15501	Adapter, Barbed	1	51	K15478	Grommet	1
23	K15768-2½	Hose, Inlet	1	52	K15553	Screen, Bell	1
24	K21516	Pressure Limiting Valve	1	53	K15490	Plug, Quick Coupler	1
25	K21678	Pulse Hose	1	54	K16440	Seal, Switch	1
26	C21681	Assy — Case & Louvers (Includes 27-29)	1	55	K21497	Strain Reliever	1
27	C21676	Louver	2	56	K21528	Lock Nut	6
28	K2871-6	Washer, Flat	14	57	K21682	Switch, Toggle	1
29	K22358	Rivet	14	58	K21686	Nozzle, Hi-Lo	1
30	A22007	Assy — Flowmeter & Decal (Includes 31)	1	59	K21978	Clip, Tubing	3
31	A22006	Decal	1	60	K22819	Nut, Self Threading	2

